ABSTRACT

A method of manufacturing a ferrule comprising the steps of electroforming on a wire such as a metallic wire used as a mother mold to produce an elongated cylindrical rod, by providing grooves 7 on the circumferential surface of the rod, breaking the groove portion and drawing the wire, and machining the rod with respect to at least length and size (diameter). An object of the present invention is to provide a method of manufacturing a ferrule that can improve productivity and quality by omitting the step of sealing the wire with an electric insulator or the like whereby an elongated electroformed rod can be manufactured and variation in sizes of diameter and off-center failure are decreased.

Sub A1

1	Ferrule
2	Perfect circle
3	Wire
4	Electric insulator
5	Electroformed portion
6	Drawing jig
7	Groove
8	Electroforming liquid
9	Positive electrode
10	Supporting jig
11	Air stirring nozzle
12	Spring
13	Negative electrode
14	Upper plate
15	Lower plate
16	Supporting column
17	Stainless steel screw
18	Clip
19	Circular hole
20	Hook portion